

ABSTRACT

A die head suitable for preparation of a dual textured pet food having a core and a shell

5 surrounding or essentially surrounding the core, the die head attached to or an integral part of an extruder, which comprises

- a) at least two shell flow areas through which an extruded shell composition flows,
- b) a shell flow control regulator which is capable of impinging upon the shell flow,
- c) a core inlet tube located post shell flow control regulator, its orifice in the shell
- 10 flow, and delivering core composition to the shell flow wherein the shell composition essentially or totally envelops the core composition
- d) the shell enveloped core composition exiting the die orifice.

RECORDED IN 35MM MICROFILM